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Machinery
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2025



全自动纸盒机专业制造商
SPECIALIST MANUFACTURER
FOR FULLY AUTOMATIC PAPER
BOXING MAKING MACHINE

鞋盒机 水果盒机 飞机盒 纸盒机

[Http://www.xundingmach.com](http://www.xundingmach.com)
E-mail: jsonchen@xundingmach.net

产品不断改良，当外形与参数变更时，均以实样为准，恕不另行通知。
Product improvement include the shape and parameter changes without notice.

杭州迅顶机械有限公司
Hangzhou Xunding Machinery Co., Ltd



SOLD TO THE WORLD

Brief Introduction 企业简介

杭州迅顶机械有限公司坐落在浙江，是一家专业从事包装纸盒机械开发与制造的股份制企业。

本公司产品在吸取国内、外同类产品的精华基础上；集自主研发、设计于一体。并结合用户的实际生产需求，不断完善。其优异的性能和优良的品质，优化和提升了传统产业生产工艺；精简节约了生产成本以及生产流程。其技术处国内领先水平；并填补了行业空白。深受广大用户的一致好评和青睐。

本公司成立伊始就立足于：“高起点、高品质、高效益”的创业宗旨；以市场为导向，以振兴民族品牌为己任；本着：“实事求是，追求卓越，锐意进取”的企业精神。迅顶人将坚持：“诚信为本，质量优先，服务优先”的经营理念。为包装世界提供优质、高效的全自动化产品而不懈努力。

Hangzhou Xunding Machinery Co.

Ltd is located in the industrial equipment manufacturing center – Ruian City, is a professional development and carton packaging machinery manufacturing joint-stock enterprises.

The company's products absorb the essence of similar products on the basis of domestic and abroad; independent research and development, design integration.

Combined with the user's actual production needs, and constantly improve. Its excellent performance and excellent quality, optimize and upgrade the traditional industries manufacturing process; streamline production cost savings as well as production processes. Its technology leading domestic level; and to fill gaps in the industry. The majority of users praise and favor.

The beginning of the company based on: the "high-start ,high-quality, high efficiency" business purpose; market-oriented in order to revitalize the national brand; spirit: "seeking truth from facts, the pursuit of excellence, forge ahead" spirit of enterprise. XUN DING people will insist: "honesty, quality first, service first" business philosophy. Provide high quality, efficient, fully automated packaging products and make unremitting efforts for the world.



XD-Z02

多功能全自动折盒机

Automatic Multi-functional Box Folding Machine



最新专利产品 Patented Product

随着印刷、包装产品的产业升级和劳动加工成本的上涨趋势；包装行业加工成本逐年递增的严峻形势，给各相关企业带来了产品利润超强压缩和越来越处境艰难的生存风险。本产品就是我司针对以上适向市场推出一款全新的全自动多功能纸盒加工设备；填补了国内纸盒该行业的空白。该设备具有效率高、操作灵活、维护成本低，生产效率与传统的手工提高数十倍以上，此设备的优点就是自动送纸、点胶、折边、一次性完成。

Along with the printing and packaging products industry upgrading and the rising cost of labor processing trend; The serious situation of packaging industry, processing cost is increasing year by year, has brought various related enterprise product profit super compression, and more and more difficult survival risk. This product is our company for more than a timely to market a new automatic multifunctional carton processing equipment; To fill the gaps in the domestic paper box the industry. The equipment has high efficiency, flexible operation, low maintenance cost, production efficiency and the traditional manual more than dozens of times, the advantages of this device is the automatic paper, glue, ruffled, one-time finish.

用途 Usage

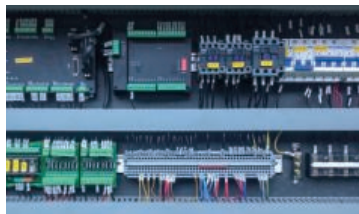
该机器主要用于各种外包装纸盒的生产加工，适用于食品包装盒、水果、蔬菜包装盒等需要包装的产品盒类的加工制作。The machine is mainly used for the production and processing of various outer packaging boxes and cartons, and is suitable for food packaging, fruits and vegetable packaging.

性能特点 Features

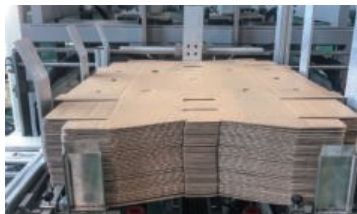
- 1、使用进口智能喷胶系统，具有自动喷胶补偿功能。
- 2、本机采用真空下吸式，连贯作业进纸、折边、压边、折耳及折入成型动作一次性完成。
- 3、采用PLC可编程控制器、光电跟踪系统，气源检测运行系统、触摸屏人机界面，实施连体盖纸盒成型机全过程自动化。
- 4、自动推送纸板前后涂胶，减少光电跟踪射纸板的误差，涂胶更准确。
- 5、红外安全保护系统，确保人员操作安全。
- 6、自动故障诊断功能，自动快速调模功能，自动垛箱功能。
- 7、机架笼式设计，整体加工，分组式结合。
- 8、整机占地面积小，稳定性佳。
- 9、本机针对内折式水果盒、蔬菜盒成型，使盒子承重更好。
1. Use an imported intelligent glue spraying system with automatic glue spraying compensation function.
2. This machine adopts a vacuum suction type, and the continuous operation of paper feeding, edge folding, edge pressing, ear folding, and folding forming can be completed in one go.
3. Adopting PLC programmable controller, photoelectric tracking system, air source detection operation system, touch screen human-machine interface, the entire process automation of the connected cover paper box forming machine is implemented.
4. Automatically push the cardboard before and after gluing, reducing the error of photoelectric eye irradiation on the cardboard, making gluing more accurate.
5. The infrared security protection system ensures the safety of personnel operation.
6. Automatic fault diagnosis function, automatic quick mold adjustment function, and automatic stacking function.
7. Rack cage design, overall processing, combined with grouping.
8. The entire machine occupies a small area and has good stability.
9. This machine is designed for the shaping of foldable fruit and vegetable boxes, making the boxes more load-bearing.



全进口热熔胶机系统
全进口热熔胶机系统，性能卓越，操作方便，全球性的售后服务保障，让你无后顾之忧。
All imports of hot melt gluer system
All imports of hot melt gluer systems, high performance, easy to operate, a global service protection, no worries for long-time usage.



控制系统
采用运动控制器，运行更稳定，效率更高，操作更简单，更易上手，完美适用于果蔬行业。
Control Systems
Adopting a motion controller, it runs more stably, has higher efficiency, is easier to operate, and is more user-friendly, making it perfect for the fruit and vegetable industry.



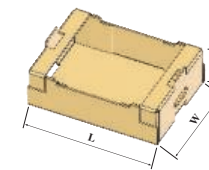
纸板进料系统
机械式的进料系统，结构紧密，运行稳定，故障率低；意大利进口SITI减速机，精度高，耐冲击强，有效可靠；联动凸轮，制作精良，表面经渗氮处理，经久耐用；
Cardboard feed system
Mechanical feed system, compact structure, stable operation, low failure rate; Italy imports SITI reducer, high precision, high impact strength, efficient and reliable; Linkage cam, well-produced, the surface of nitrogen-doped, durable.



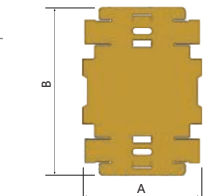
成型系统
机构合理的成型机构能完美的生产各种规格的鞋盒，运行稳定，制作精良，操作方便；高精度齿轮，保障了机械的运行稳定，减少故障；加工中心加工的成型凸轮，运行噪音低，免维护；方便的润滑系统，使用手动油泵，实现全机一键加油；易接触热熔胶之零件，均使用铁氟龙涂层，不粘连，清洁卫生。
Molding Systems
Bodies perfectly reasonable forming mechanism of producing a variety of shoe box, running stable, well-made, easy to operate; high precision gears, mechanical protection of stable, reducing failures; molding machining center cam, running noise sound low maintenance; easy lubrication system, using manual pumps, to achieve full machine a key refueling; easy to contact with hot melt of parts, use the teflon coating. Non-stick, clean.

包装盒的规格参数 Packaging Boxes Specifications

盒子尺寸 (L=长; W=宽; H=高) Carton size (L=Length; W=Width; H=Height)		
L 最小尺寸	Min. size	180mm
L 最大尺寸	Max. size	650mm
W 最小尺寸	Min. size	180mm
W 最大尺寸	Max. size	470mm
H 最小尺寸	Min. size	60mm
H 最大尺寸	Max. size	230mm



纸板尺寸 (A=宽; B=长) Package Size (A=Width; B=Length)		
A 最小尺寸	Min. size	370mm
A 最大尺寸	Max. size	1000mm
B 最小尺寸	Min. size	500mm
B 最大尺寸	Max. size	1100mm



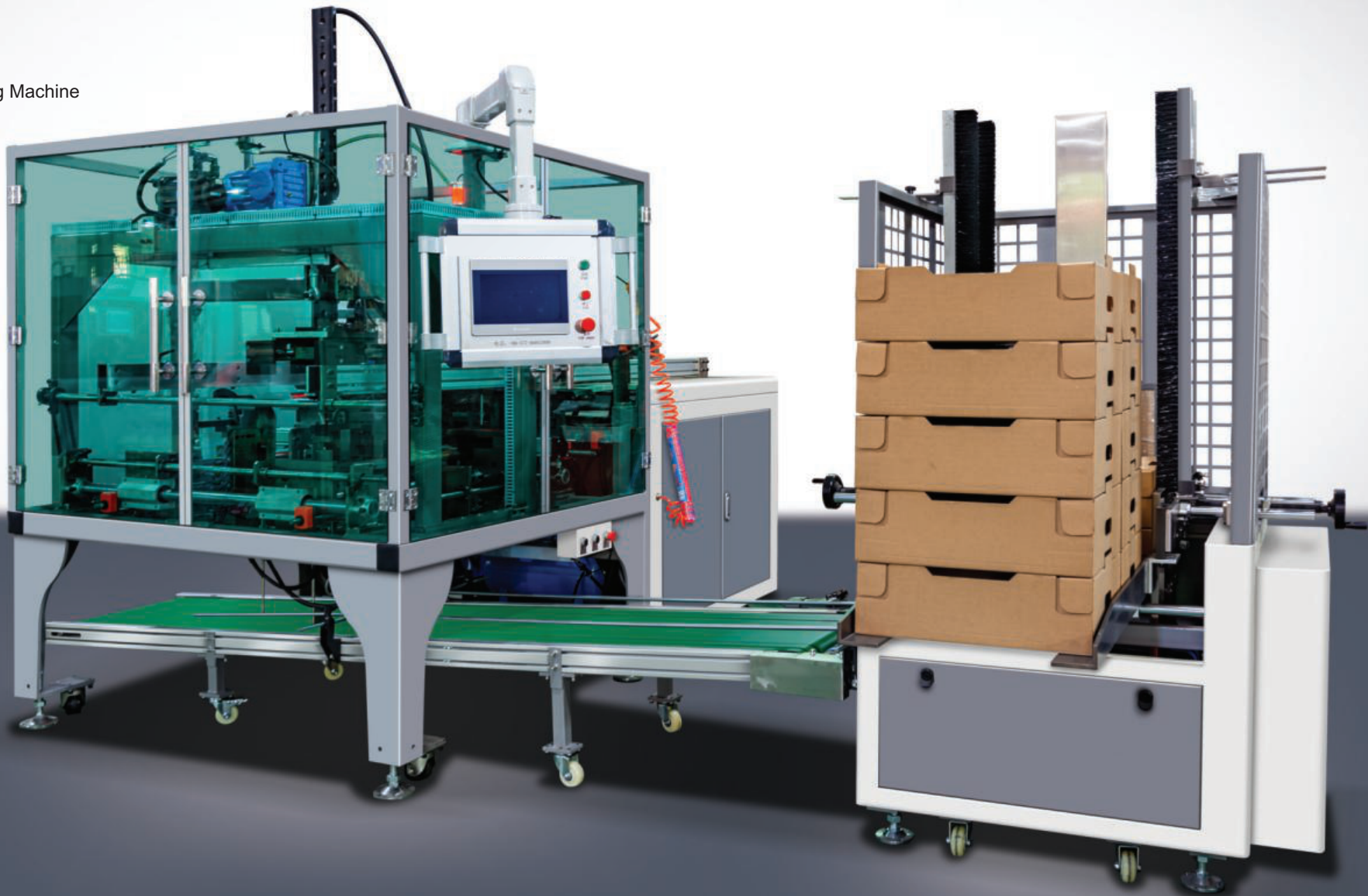
技术参数 The Technical Parameter

纸板厚度	Thickness of cardboard	最小(Min) 1.5mm, 最大(Max) 5mm
电源电压	Power	380V / 50Hz
噪音水平	Noise	≤100dB
速度	Speed	1200-3000 Pieces/hours
纸板堆放的高度	Cardboard stacking height	300-500mm
纸板堆放台承重	Stacked weight	30kg
总功率	Total power	约12kw
胶水桶容量	Glue capacity	8L /10L
气源	Air source	380L/Minute
气压	Air pressure	0.6-0.7MPa
机器净重	Machine weight	2000kg
机器外观尺寸	Dimensions	2950×1820×2500mm

XD-Z03

多功能全自动折盒机

Automatic Multi-functional Box Folding Machine



最新专利产品 Patented Product

性能特点 Features

1. 进口智能喷胶系统，实现自动喷胶补偿功能；
 2. 成型增加折翻刀功能，可以做多种盒型；
 3. 吸风底抽式纸板自动进料，连贯作业进纸、成型、输送、堆垛动作一次性完成；
 4. 采用运动控制器、光电跟踪系统、气源检测运行系统、触摸屏人机界面，实施纸盒成型全过程自动化；
 5. 光纤定位折边涂胶，降低涂胶误差。伺服推送纸板前后涂胶，减少光电眼照射纸板之误差，涂胶更准确。
 6. 红外安全保护系统，确保人员操作安全；
 7. 自动故障诊断功能；
 8. 快速换模调节装置；
 9. 机架笼式设计，整体加工，分组式结合；
 10. 整机占地面积小，稳定性佳。
1. Imported glue spraying system, with automatic glue spraying compensation function;
 2. Add the folding knives device, can do various boxes
 3. cardboard adopt automatic feeding with bottom suction, continuous feeding, forming, conveying and stacking at one time;
 4. Adopt moving controller, photoelectric tracking system, gas source detection system, human-Machine interface, automate the whole process of box forming
 5. Fiber positioning for folding and gluing to reduce gluing errors. servo pushes the cardboard with glue on front and back to reduce photoelectric eyes error, which can make glue more accurate.
 6. Infrared safety protection system to ensure the safety of personnel operation;
 7. Automatic fault diagnosis function;
 8. Quick mold change adjustment device;
 9. Cage design of machine frame, integral processing, grouping combination;
 10. The whole machine occupies a small area and has good stability.

用途 Usage

该机器除了制作传统的天地盖盒外，还可以制作其它垛码箱，以及无胶粘机折箱等包装纸盒的生产加工，适用于食品包装、水果、蔬菜包装等需要包装的产品盒类的加工制作。

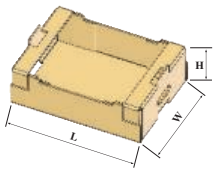
In addition to making traditional boxes, machine can also make other palletizing boxes, as well as the folding packaging boxes without glue, it is suitable for food packaging boxes; fruit/vegetable packaging boxes and other product boxes and etc.



包装盒的规格参数 Packaging Boxes Specifications

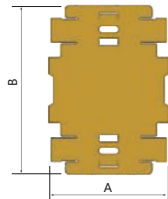
盒子尺寸 (L=长; W=宽; H=高)
Carton size (L=Length; W=Width; H=Height)

L 最小尺寸	Min. size	180mm
L 最大尺寸	Max. size	650mm
W 最小尺寸	Min. size	180mm
W 最大尺寸	Max. size	470mm
H 最小尺寸	Min. size	60mm
H 最大尺寸	Max. size	230mm



纸板尺寸 (A=宽; B=长)
Package Size (A=Width; B=Length)

A 最小尺寸	Min. size	370mm
A 最大尺寸	Max. size	1000mm
B 最小尺寸	Min. size	500mm
B 最大尺寸	Max. size	1100mm



技术参数 The Technical Parameter

纸板厚度	Thickness of cardboard	最小(Min) 1.5mm, 最大(Max)5mm
电源电压	Power	380V / 50Hz
噪音水平	Noise	≤100dB
速度	Speed	1200-3000 Pieces/hours
纸板堆放的高度	Cardboard stacking height	300-500mm
纸板堆放台承重	Stacked weight	30kg
总功率	Total power	约12kw
胶水桶容量	Glue capacity	8L /10L
气源	Air source	380L/Minute
气压	Air pressure	0.6-0.7MPa
机器净重	Machine weight	1600kg
机器外观尺寸	Dimensions	2750×1650×2500mm



XD-Z04

全自动多功能纸盒成型机(三片式水果盒机)

Automatic Multifunctional Box Forming Machine
(Three piece fruit box machine)



最新专利产品 Patented Product

随着印刷、包装产品的产业升级和劳动加工成本的上漲趋势；包装行业加工成本逐年递增的严峻形势，给各相关企业带来了产品利润超强压缩和越来越处境艰难的生存风险。本产品就是我司针对以上适时向市场推出一款全新的全自动多功能纸盒加工设备；填补了国内纸盒该行业的空白。该设备具有效率高、操作灵活、维护成本低，生产效率与传统的手工提高数十倍以上，此设备的优点就是自动送纸、点胶、折边、一次性完成。

Along with the printing and packaging products industry upgrading and the rising cost of labor processing trend; The serious situation of packaging industry, processing cost is increasing year by year, has brought various related enterprise product profit super compression, and more and more difficult survival risk. This product is our company for more than a timely to market a new automatic multifunctional carton processing equipment; To fill the gaps in the domestic paper box the industry. The equipment has high efficiency, flexible operation, low maintenance cost, production efficiency and the traditional manual more than dozens of times, the advantages of this device is the automatic paper, glue, ruffled, one-time finish.

用途 Usage

三片式主要用于：多功能水果盒、蔬菜包装盒、三片式拼盒水果盒、蔬菜盒包装全自动成型机。

The three piece type is mainly used for multifunctional fruit boxes, vegetable packaging boxes, three piece combination box fruit boxes, and fully automatic vegetable box packaging molding machines.

性能特点 Features

- 1、进口智能喷胶系统，实现自动喷胶补偿功能。

2、成型增加折翻刀功能，可以做到多种盒型。

3、真空泵下吸式自动进料，不停机放料。连贯作业进纸，成型输送，一次性完成。

4、本机可用三片式拼盒结构成型，大大提高了盒型的承受力和降低了原材料成本。

5、本机采用运动控制器，光电跟踪系统，气源检测运动系统，触摸屏人机界面，实施纸盒成型全过程自动。

6、调模采用触摸屏记忆功能和位置显示器配合模式，调模简单快捷。

7、自动故障诊断功能。

8、机架采用钢结构，配件采用铝、不锈钢板结构，机架表面喷塑，配件表面硬化、镀镍处理。

9、整机占地面积小，稳定性佳。
1. Imported intelligent glue spraying system, achieving automatic glue spraying compensation function.

2. The addition of folding knife function in molding can achieve various box types.

3. Vacuum pump suction type automatic feeding, without stopping the machine for feeding. Continuous homework progress Paper, forming and conveying, completed in one go.

4. This machine can be formed with a three piece box assembly structure, greatly improving the box shape Ability to withstand and reduce raw material costs.

5. This machine adopts a motion controller, photoelectric tracking system, and air source detection system The dynamic system, touch screen human-machine interface, implements the entire process of paper box forming automation.

6. The mold adjustment adopts a combination of touch screen memory function and position display mode, Simple and fast mold adjustment.

7. Automatic fault diagnosis function.

8. The rack adopts a steel frame structure, and the accessories are made of aluminum and stainless steel plates The frame surface is sprayed with plastic, and the accessories are Case-hardening and nickel plated.

9. The entire machine occupies a small area and has good stability.

技术参数 The Technical Parameter

纸板厚度	Thickness of cardboard	最小 (Min) 1.5mm , 最大 (Max) 5mm
电源电压	Power	380V / 50Hz
噪音水平	Noise	≤100dB
速度	Speed	1500-1800 Pieces/hours
纸板堆放的高度	Cardboard stacking height	300mm
纸板堆放台承重	Stacked weight	30kg
总功率	Total power	13kw （正常生产约5kw） (Normal production power is: 5kw)
胶水桶容量	Glue capacity	8L /10L
气源	Air source	380L/Minute
气压	Air pressure	0.6-0.7MPa
机器净重	Machine weight	约1800kg
机器外观尺寸	Dimensions	2730×2200×2650mm

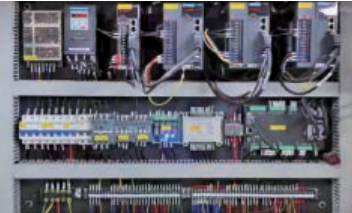


全进口热熔胶机系统

全进口热熔胶机系统，性能卓越，操作方便，全球性的售后服务保障，让你无后顾之忧。

All imports of hot melt gluer system

All imports of hot melt gluer systems, high performance, easy to operate, a global service protection, no worries for long-time usage.



控制系统

采用运动控制器，运行更稳定，效率更高，操作更简单，更易上手，完美适用于果蔬行业。

Control Systems

Adopting a motion controller, it runs more stably, has higher efficiency, is easier to operate, and is more user-friendly, making it perfect for the fruit and vegetable industry.

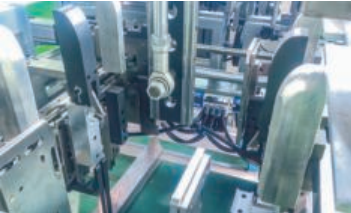


纸板进料系统

机械式的进料系统，结构紧密，运行稳定，故障率低；意大利进口SITI减速机，精度高，耐冲击强，有效可靠；联动凸轮，制作精良，表面经渗氮处理，经久耐用；

Cardboard feed system

Mechanical feed system, compact structure, stable operation, low failure rate;Italy imports SITI reducer, high precision,high impact strength, efficient and reliable; Linkage cam, well-produced, the surface of nitrogen-doped, durable.



成型系统

机构合理的成型机构能完美的生产各种规格的鞋盒，运行稳定，制作精良，操作方便；高精度齿轮，保障了机械的运行稳定，减少故障；加工中心加工的成型凸轮，运行噪音低，免维护；方便的润滑系统，使用手动油泵，实现全机一键加油；易接触热溶胶之零件，均使用铁氟龙涂层，不粘连，清洁卫生。

Molding Systems

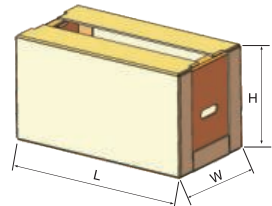
Bodies perfectly reasonable forming mechanism of producing a variety of shoe box, running stable, well-made, easy to operate; high precision gears, mechanical protection of stable, reducing failures; molding machining center cam, running noise sound low maintenance; easy lubrication system, using manual pumps, to achieve full machine a key refueling; easy to contact with hot melt of parts, use the teflon coating, Non-stick, clean.



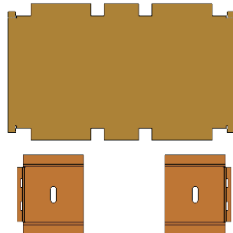
包装盒的规格参数 Packaging Boxes Specifications

盒子尺寸 (L=长; W=宽; H=高)
Carton size (L=Length; W=Width; H=Hight)

L 最小尺寸	Min. size	220mm
L 最大尺寸	Max. size	400mm
W 最小尺寸	Min. size	180mm
W 最大尺寸	Max. size	380mm
H 最小尺寸	Min. size	70mm
H 最大尺寸	Max. size	250mm



三片式纸板
Three piece cardboard



XD-Z05

全自动水果盒智能线
Fully Automatic Fruit Box intelligence Line



最新专利产品 Patented Product

用途 Usage

三片式主要用于：多功能水果盒、蔬菜包装盒、三片式拼盒水果盒、蔬菜盒包装全自动成型机。

The three piece type is mainly used for multifunctional fruit boxes, vegetable packaging boxes, three piece combination box fruit boxes, and fully automatic vegetable box packaging molding machines.

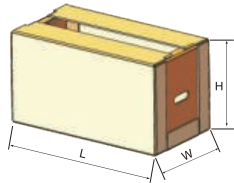
性能特点 Features

- 1、进口智能喷胶系统，实现自动喷胶补偿功能。
 - 2、成型增加折翻刀功能，可以做到多种盒型。
 - 3、真空泵下吸式自动进料，不停机放料。连贯作业进纸，成型输送，一次性完成。
 - 4、本机可用三片式拼盒结构成型，大大提高了盒型的承受力和降低了原材料成本。
 - 5、本机采用运动控制器，光电跟踪系统，气源检测运动系统，触摸屏人机界面，实施纸盒成型全过程自动。
 - 6、调模采用触摸屏记忆功能和位置显示器配合模式，调模简单快捷。
 - 7、自动故障诊断功能。
 - 8、机架采用钢架结构，配件采用铝、不锈钢钢板结构，机架表面喷塑，配件表面硬化、电镀处理。
 - 9、整机占地面积小，稳定性佳。
1. Imported intelligent glue spraying system, achieving automatic glue spraying compensation function.
 2. The addition of folding knife function in molding can achieve various box types.
 3. Vacuum pump suction type automatic feeding, without stopping the machine for feeding. Continuous homework progress Paper, forming and conveying, completed in one go.
 4. This machine can be formed with a three piece box assembly structure, greatly improving the box shape Ability to withstand and reduce raw material costs.
 5. This machine adopts a motion controller, photoelectric tracking system, and air source detection system The dynamic system, touch screen human-machine interface, implements the entire process of paper box forming automation.
 6. The mold adjustment adopts a combination of touch screen memory function and position display mode, Simple and fast mold adjustment.
 7. Automatic fault diagnosis function.
 8. The rack adopts a steel frame structure, and the accessories are made of aluminum and stainless steel plates The frame surface is sprayed with plastic, and the accessories are Case-hardening and nickel plated.
 9. The entire machine occupies a small area and has good stability.

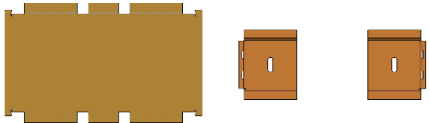
包装盒的规格参数 Packaging Boxes Specifications

盒子尺寸 (L=长; W=宽; H=高)
Carton size (L=Length; W=Width; H=Height)

L 最小尺寸	Min. size	220mm
L 最大尺寸	Max. size	400mm
W 最小尺寸	Min. size	180mm
W 最大尺寸	Max. size	380mm
H 最小尺寸	Min. size	70mm
H 最大尺寸	Max. size	250mm



三片式纸板
Three piece cardboard



技术参数 The Technical Parameter

纸板厚度	Thickness of cardboard	最小(Min) 1.5mm, 最大(Max)5mm
电源电压	Power	380V / 50Hz
噪音水平	Noise	≤100dB
速度	Speed	1500-1800 Pieces/hours
纸板堆放的高度	Cardboard stacking height	300mm
纸板堆放台承重	Stacked weight	30kg
总功率	Total power	非标定制
胶水桶容量	Glue capacity	8L /10L
气源	Air source	非标定制
气压	Air pressure	0.6-0.7MPa
机器净重	Machine weight	非标定制
机器外观尺寸	Dimensions	非标定制



XD-Z06

全自动多功能纸盒成型机(水果盒机)
Automatic Multifunctional Box Forming Machine
(Fruit box machine)



最新专利产品 Patented Product

随着印刷、包装产品的产业升级和劳动加工成本的上涨趋势；包装行业加工成本逐年递增的严峻形势，给各相关企业带来了产品利润超强压缩和越来越处境艰难的生存风险。本产品就是我司针对以上适向市场推出一款全新的全自动多功能纸盒加工设备；填补了国内纸盒该行业的空白。该设备具有效率高、操作灵活、维护成本低，生产效率与传统的手工提高数十倍以上，此设备的优点就是自动送纸、点胶、折边、一次性完成。

Along with the printing and packaging products industry upgrading and the rising cost of labor processing trend; The serious situation of packaging industry, processing cost is increasing year by year, has brought various related enterprise product profit super compression, and more and more difficult survival risk. This product is our company for more than a timely to market a new automatic multifunctional carton processing equipment; To fill the gaps in the domestic paper box the industry. The equipment has high efficiency, flexible operation, low maintenance cost, production efficiency and the traditional manual more than dozens of times, the advantages of this device is the automatic paper, glue, ruffled, one-time finish.

用途 Usage

该机器主要用于各种外包装纸盒的生产加工，适用于食品包装盒、水果、蔬菜包装盒等需要包装的产品盒类的加工制作。The machine is mainly used for the production and processing of various outer packaging boxes and cartons, and is suitable for food packaging, fruits and vegetable packaging.

性能特点 Features

1. 使用进口智能喷胶系统，具有自动喷胶补偿功能；

2. 真空吸纸式自动进料，连贯作业进纸、包边、折耳及折入成型动作，一次性完成；

3. 采用PLC可编程序控制器、光电跟踪系统、气源检测运行系统。触摸屏人机界面，实施连体盖纸盒成型全过程自动化；

4. 自动推送纸板前后涂胶，减少光电眼照射纸板的误差，涂胶更准确；

5. 红外安全保护系统，确保人员操作安全；

6. 自动故障诊断功能；自动快速调模功能；自动垛箱功能；

7. 机架笼式设计，整体加工，分组式结合；

8. 整机占地面积小，稳定性佳。
1. Imported intelligent glue dispensing system with automatic glue compensation;

2. Vacuum suction type automatic paperboard feeding, and the continuous operation of feeding, wrapping, folding and molding is completed in one time;

3. Using PLC programmable controller, photoelectric tracking system, gas source detection and operation system, touch screen man-machine interface, and implementing the whole automation process of the formation of the foldable boxes;

4. Automatically push the cardboard to apply glue front and back, reduce the error of the photoelectric eye to irradiate the cardboard, therefore gluing is more accurate;

5. Infrared safety protection system to ensure the safety of operation personnel;

6. Automatic fault diagnosis function; Automatic quick mold adjustment function; Automatic box piling.

7. Rack cage design, integral processing, grouped combination;

8. Small footprint and good stability.

技术参数 The Technical Parameter

纸板厚度	Thickness of cardboard	最小 (Min) 1.5mm , 最大 (Max) 7mm
电源电压	Power	380V / 50Hz
噪音水平	Noise	≤100dB
速度	Speed	1500-1800 Pieces/hours
纸板堆放的高度	Cardboard stacking height	1200mm
纸板堆放台承重	Stacked weight	100kg
总功率	Total power	12kw （正常生产约5kw） (Normal production power is: 5kw)
胶水桶容量	Glue capacity	8L /10L
气源	Air source	380L/Minute
气压	Air pressure	0.6-0.7MPa
机器净重	Machine weight	约2300kg
机器外观尺寸	Dimensions	5200×4315×2600mm



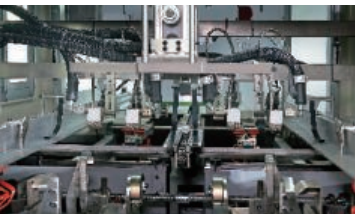
全进口热熔胶机系统
全进口热熔胶机系统，性能卓越，操作方便，全球性的售后服务保障，让你无后顾之忧。
All imports of hot melt gluer system
All imports of hot melt gluer systems, high performance, easy to operate, a global service protection, no worries for long-time usage.



控制系统
采用运动控制器，运行更稳定，效率更高，操作更简单，更易上手，完美适用于果蔬行业。
Control Systems
Adopting a motion controller, it runs more stably, has higher efficiency, is easier to operate, and is more user-friendly, making it perfect for the fruit and vegetable industry.



纸板进料系统
机械式的进料系统，结构紧密，运行稳定，故障率低；意大利进口SITI减速机，精度高，耐冲击强，有效可靠；联动凸轮，制作精良，表面经渗氮处理，经久耐用；
Cardboard feed system
Mechanical feed system, compact structure, stable operation, low failure rate; Italy imports SITI reducer, high precision, high impact strength, efficient and reliable; Linkage cam, well-produced, the surface of nitrogen-doped, durable.



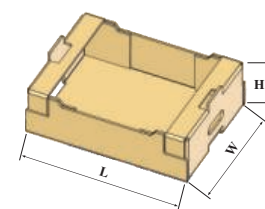
成型系统
机构合理的成型机构能完美的生产各种规格的鞋盒，运行稳定，制作精良，操作方便；高精度齿轮，保障了机械的运行稳定，减少故障；加工中心加工的成型凸轮，运行噪音低，免维护；方便的润滑系统，使用手动油泵，实现全机一键加油；易接触热溶胶之零件，均使用铁氟龙涂层，不粘连，清洁卫生。
Molding Systems
Bodies perfectly reasonable forming mechanism of producing a variety of shoe box, running stable, well-made, easy to operate; high precision gears, mechanical protection of stable, reducing failures; molding machining center cam, running noise sound low maintenance; easy lubrication system, using manual pumps, to achieve full machine a key refueling; easy to contact with hot melt of parts, use the teflon coating, Non-stick, clean.



包装盒的规格参数 Packaging Boxes Specifications

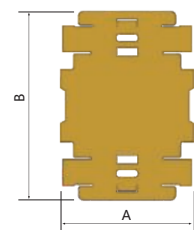
盒子尺寸 (L=长; W=宽; H=高)
Carton size (L=Length; W=Width; H=Height)

L 最小尺寸	Min. size	220mm
L 最大尺寸	Max. size	680mm
W 最小尺寸	Min. size	220mm
W 最大尺寸	Max. size	680mm
H 最小尺寸	Min. size	70mm
H 最大尺寸	Max. size	250mm



纸板尺寸 (A=宽; B=长)
Package Size (A=Width; B=Length)

A 最小尺寸	Min. size	480mm
A 最大尺寸	Max. size	1000mm
B 最小尺寸	Min. size	480mm
B 最大尺寸	Max. size	1300mm





XD-Z07

全自动多功能纸盒成型机(水果盒机)
Automatic Multifunctional Box Forming Machine
(Fruit box machine)



最新专利产品 Patented Product

随着印刷、包装产品的产业升级和劳动加工成本的上漲趋势；包装行业加工成本逐年递增的严峻形势，给各相关企业带来了产品利润超强压缩和越来越处境艰难的生存风险。本产品就是我司针对以上适向市场推出一款全新的全自动多功能纸盒加工设备；填补了国内纸盒该行业的空白。该设备具有效率高、操作灵活、维护成本低，生产效率与传统的手工提高数十倍以上，此设备的优点就是自动送纸、点胶、折边、一次性完成。

Along with the printing and packaging products industry upgrading and the rising cost of labor processing trend; The serious situation of packaging industry, processing cost is increasing year by year, has brought various related enterprise product profit super compression, and more and more difficult survival risk. This product is our company for more than a timely to market a new automatic multifunctional carton processing equipment; To fill the gaps in the domestic paper box the industry. The equipment has high efficiency, flexible operation, low maintenance cost, production efficiency and the traditional manual more than dozens of times, the advantages of this device is the automatic paper, glue, ruffled, one-time finish.

用途 Usage

该机器主要用于各种外包装纸盒的生产加工，适用于食品包装盒、水果、蔬菜包装盒等需要包装的产品盒类的加工制作。The machine is mainly used for the production and processing of various outer packaging boxes and cartons, and is suitable for food packaging, fruits and vegetable packaging.

性能特点 Features

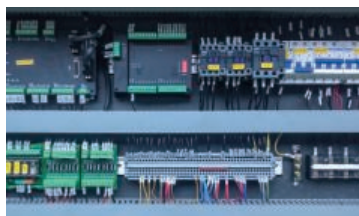
- 使用进口智能喷胶系统，具有自动喷胶补偿功能。
- 本机采用真空下吸式，连贯作业进纸、折边、压边、折耳及折入成型动作一次性完成。
- 采用PLC可编程序控制器、光电跟踪系统，气源检测运行系统、触摸屏人机界面，实施连体盖纸盒成型机全过程自动化。
- 自动推送纸板前后涂胶，减少光电眼照射纸板的误差，涂胶更准确。
- 红外安全保护系统，确保人员操作安全。
- 自动故障诊断功能，自动快速调模功能，自动垛箱功能。
- 机架笼式设计，整体加工，分组合成。
- 整机占地面积小，稳定性佳。
- 本机针对内折式水果盒、蔬菜盒成型，使盒子承重更好。
- Use an imported intelligent glue spraying system with automatic glue spraying compensation function.
- This machine adopts a vacuum suction type, and the continuous operation of paper feeding, edge folding, edge pressing, ear folding, and folding forming can be completed in one go.
- Adopting PLC programmable controller, photoelectric tracking system, air source detection operation system, touch screen human-machine interface, the entire process automation of the connected cover paper box forming machine is implemented.
- Automatically push the cardboard before and after gluing, reducing the error of photoelectric eye irradiation on the cardboard, making gluing more accurate.
- The infrared security protection system ensures the safety of personnel operation.
- Automatic fault diagnosis function, automatic quick mold adjustment function, and automatic stacking function.
- Rack cage design, overall processing, combined with grouping.
- The entire machine occupies a small area and has good stability.
- This machine is designed for the shaping of foldable fruit and vegetable boxes, making the boxes more load-bearing.

技术参数 The Technical Parameter

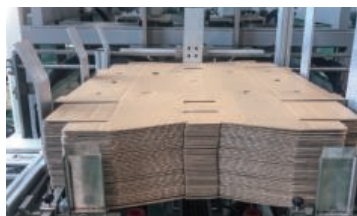
纸板厚度	Thickness of cardboard	最小 (Min) 1.5mm , 最大 (Max) 6mm
电源电压	Power	380V / 50Hz
噪音水平	Noise	≤100dB
速度	Speed	1200-1800 Pieces/hours
纸板堆放的高度	Cardboard stacking height	300-400mm
纸板堆放台承重	Stacked weight	50kg
总功率	Total power	12kw (正常生产约5kw) (Normal production power is: 5kw)
胶水桶容量	Glue capacity	8L /10L
气源	Air source	380L/Minute
气压	Air pressure	0.6-0.7MPa
机器净重	Machine weight	约3000kg
机器外观尺寸	Dimensions	5300×1930×2480mm



全进口热熔胶机系统
全进口热熔胶机系统，性能卓越，操作方便，全球性的售后服务保障，让你无后顾之忧。
All imports of hot melt gluer system
All imports of hot melt gluer systems, high performance, easy to operate, a global service protection, no worries for long-time usage.



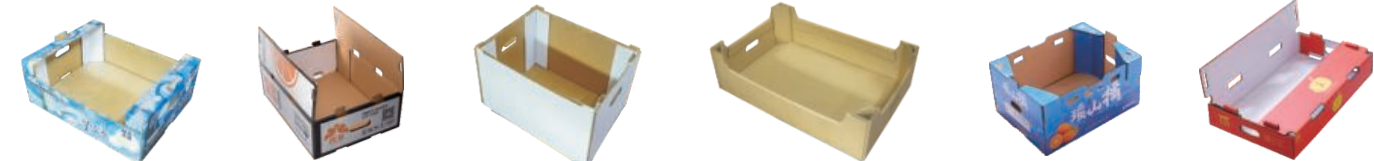
控制系统
采用运动控制器，运行更稳定，效率更高，操作更简单，更易上手，完美适用于果蔬行业。
Control Systems
Adopting a motion controller, it runs more stably, has higher efficiency, is easier to operate, and is more user-friendly, making it perfect for the fruit and vegetable industry.



纸板进料系统
机械式的进料系统，结构紧密，运行稳定，故障率低；意大利进口SITI减速机，精度高，耐冲击强，有效可靠；联动凸轮，制作精良，表面经渗氮处理，经久耐用；
Cardboard feed system
Mechanical feed system, compact structure, stable operation, low failure rate; Italy imports SITI reducer, high precision, high impact strength, efficient and reliable; Linkage cam, well-produced, the surface of nitrogen-doped, durable.



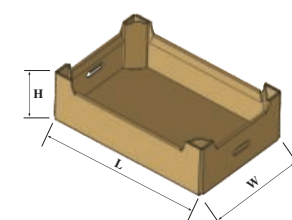
成型系统
机构合理的成型机构能完美的生产各种规格的鞋盒，运行稳定，制作精良，操作方便；高精度齿轮，保障了机械的运行稳定，减少故障；加工中心加工的成型凸轮，运行噪音低，免维护；方便的润滑系统，使用手动油泵，实现全机一键加油；易接触热溶胶之零件，均使用铁氟龙涂层，不粘连，清洁卫生。
Molding Systems
Bodies perfectly reasonable forming mechanism of producing a variety of shoe box, running stable, well-made, easy to operate; high precision gears, mechanical protection of stable, reducing failures; molding machining center cam, running noise sound low maintenance; easy lubrication system, using manual pumps, to achieve full machine a key refueling; easy to contact with hot melt of parts, use the teflon coating, Non-stick, clean.



包装盒的规格参数 Packaging Boxes Specifications

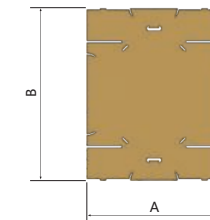
盒子尺寸 (L=长; W=宽; H=高)
Carton size (L=Length; W=Width; H=Height)

L 最小尺寸	Min. size	330mm
L 最大尺寸	Max. size	600mm
W 最小尺寸	Min. size	240mm
W 最大尺寸	Max. size	600mm
H 最小尺寸	Min. size	90mm
H 最大尺寸	Max. size	250mm



纸板尺寸 (A=宽; B=长)
Package Size (A=Width; B=Length)

A 最小尺寸	Min. size	480mm
A 最大尺寸	Max. size	1100mm
B 最小尺寸	Min. size	480mm
B 最大尺寸	Max. size	1300mm



XD-08

全自动天地盖纸盒成型机(水果盒机)

Full Automatic Rigid Box Making Machine (Fruit box machine)



Hangzhou Xunding Machinery Co., Ltd.
全自动天地盖水果盒成型机，
赢得了**传奇褚橙**包装的订单。

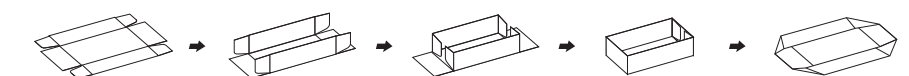


最新专利产品 Patented Product

性能特点 Features

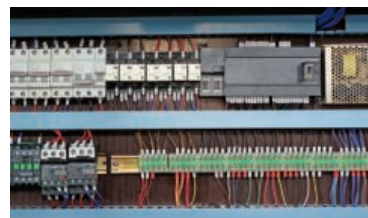
1. 进口智能喷胶系统，实现自动喷胶补偿功能；
2. 真空吸纸式自动进料，连贯作业进纸、折耳及折入成型动作一次性完成；
3. 采用PLC可编程序控制器、光电跟踪系统、气源检测运行系统、触摸屏人机界面，实施天地盖纸盒成型全过程自动化；
4. 自动推送纸板前后涂胶，减少光电眼照射纸板之误差，涂胶更准确。
5. 红外安全保护系统，确保人员操作安全；
6. 自动故障诊断功能；
7. 快速换模调节装置；
8. 机架笼式设计，整体加工，分组式结合；
9. 整机占地面积小，稳定性佳。
1. Imported intelligent spray adhesive system, automatic spray adhesive compensation function;
2. Vacuum suction type automatic paper feeding, tandem winding into the paper folding into the forming operation is completed a one-time;
3. PLC programmable controller, photoelectric tracking system, gas detection system, touch screen man-machine interface operation, the implementation of the heavens and the earth cover carton forming process automation;
4. Automatically push board before and after coating, reduce light magic eye irradiation error of cardboard, glue more accurately.
5. Infrared safety protection system, to ensure safe operation;
6. Automatic fault diagnosis function;
7. Fast changing mould adjusting device;
8. And frame cage design, the overall processing, packet type;
9. The machine cover an area of an area small, stability.

纸盒成型示意图 Schematic Layout of Carton Forming



技术参数 The Technical Parameter

纸板厚度	Thickness of cardboard	最小 (Min) 1.5mm , 最大 (Max) 7mm
电源电压	Power	380V / 50Hz
噪音水平	Noise	≤100dB
速度	Speed	2000-3500 Pieces/hours
纸板堆放的高度	Cardboard stacking height	300-500mm
纸板堆放台承重	Stacked weight	20kg
总功率	Total power	12kw (正常生产约5kw) (Normal production power is: 5kw)
胶水桶容量	Glue capacity	8L /10L
气源	Air source	380L/Minute
气压	Air pressure	0.6-0.7MPa
机器净重	Machine weight	约1600kg
机器外观尺寸	Dimensions	3900×1630×2550mm



控制系统

采用运动控制器，运行更稳定，效率更高，操作更简单，更易上手，完美适用于果蔬行业。

Control Systems

Adopting a motion controller, it runs more stably, has higher efficiency, is easier to operate, and is more user-friendly, making it perfect for the fruit and vegetable industry.



纸板进料系统

机械式的进料系统，结构紧密，运行稳定，故障率低；意大利进口SITI减速机，精度高，耐冲击强，有效可靠；联动凸轮，制作精良，表面经渗氮处理，经久耐用；

Cardboard feed system

Mechanical feed system, compact structure, stable operation, low failure rate; Italy imports SITI reducer, high precision, high impact strength, efficient and reliable; Linkage cam, well-produced, the surface of nitrogen-doped, durable;



安全保护系统

全进口的操作保护系统，运行稳定，性能佳，有效保护操作人员的安全；日本SMC气压稳定系统，使整机的气动元件安全稳定的运行；

Safety Protection System

Imported effective operation of the protection system, stable operation, good performance, effective protection of the safety of the operator; Japan SMC pneumatic system stability, so that the whole pneumatic components safe and stable operation;



全进口热熔胶机系统

全进口热熔胶机系统，性能卓越，操作方便，全球性的售后服务保障，让你无后顾之忧；

All imports of hot melt gluer system

All imports of hot melt gluer systems, high performance, easy to operate, a global service protection, no worries for longtime usage.



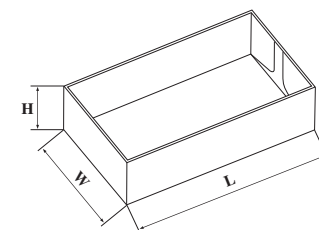
包装盒的规格参数 Packaging Boxes Specifications

盒子尺寸 (L=长; W=宽; H=高)
Carton size (L=Length; W=Width; H=Height)

L 最小尺寸	Min. size	220mm
L 最大尺寸	Max. size	680mm
W 最小尺寸	Min. size	220mm
W 最大尺寸	Max. size	680mm
H 最小尺寸	Min. size	100mm
H 最大尺寸	Max. size	250mm

纸板尺寸 (A=宽; B=长)
Package Size (A=Width; B=Length)

A 最小尺寸	Min. size	450mm
A 最大尺寸	Max. size	1000mm
B 最小尺寸	Min. size	450mm
B 最大尺寸	Max. size	1000mm





XD-09

全自动飞机盒成型机

Fully Automatic Aircraft Box Forming Machine



最新专利产品 Patented Product

随着印刷、包装产品的产业升级和劳动加工成本的上涨趋势；包装行业加工成本逐年递增的严峻形势，给各相关企业带来了产品利润超强压缩和越来越处境艰难的生存风险。本产品就是我司针对以上适时向市场推出一款全新的全自动多功能纸盒加工设备；填补了国内纸盒该行业的空白。该设备具有效率高、操作灵活、维护成本低，生产效率与传统的手工提高数十倍以上，此设备的优点就是自动送纸、点胶、折边、一次性完成。

Along with the printing and packaging products industry upgrading and the rising cost of labor processing trend; The serious situation of packaging industry, processing cost is increasing year by year, has brought various related enterprise product profit super compression, and more and more difficult survival risk. This product is our company for more than a timely to market a new automatic multifunctional carton processing equipment; To fill the gaps in the domestic paper box the industry. The equipment has high efficiency, flexible operation, low maintenance cost, production efficiency and the traditional manual more than dozens of times, the advantages of this device is the automatic paper, glue, ruffled, one-time finish.

性能特点 Features

- 1、本机是一键启动，全自动多工位成型

2、本机采用真空泵下吸纸结构，使设备在运行中无需停机上料，大大提高了生产效率。

3、本机采用的PLC和伺服电机及光电跟踪系统，高效稳定产品报废率低，操作系统采用人机界面，简单易操作。

4、本机是多工位连续完成动作，大大提高了生产效率。

5、整机采用钢架结构，配件为铝，不锈钢、钢板结构。表面喷塑、硬化、电镀处理。

6、整机占地面积小，可移动摆放位置，稳定性佳，盒型美观。

7、整机运动模式，采用链条卡位式，使位置更精准。
1. This machine is started with one button and fully automatic multi position molding

2. This machine adopts a vacuum pump suction structure, which eliminates the need for equipment shutdown and feeding during operation, greatly improving production efficiency.

3. The PLC, servo motor, and photoelectric tracking system used in this machine are efficient, stable, and low in product scrap rate. The operating system adopts a human-machine interface, which is simple and easy to operate.

4. This machine is capable of continuously completing multiple functions, greatly improving production efficiency.

5. The entire machine adopts a steel frame structure, with accessories made of aluminum, stainless steel, and steel plate structures. Surface spraying, hardening, and nickel plating treatment.

6. The entire machine occupies a small area, can be moved and placed in a position, has good stability, and the box shape is beautiful.

7. The overall motion mode adopts a chain clamping type, making the position more accurate.

技术参数 The Technical Parameter

纸板厚度	Thickness of cardboard	最小 (Min) 1.5mm , 最大 (Max) 3mm
电源电压	Power	220V / 50Hz
噪音水平	Noise	≤60dB
速度	Speed	1200-1800 Pieces/hours
纸板堆放的高度	Cardboard stacking height	500mm
电器	Electrical equipment	真空泵 伺服电机
总功率	Total power	2kw
气源	Air source	280L/Minute
气压	Air pressure	0.6-0.7MPa
机器净重	Machine weight	约400kg
机器外观尺寸	Dimensions	2250×1320×2000mm

用途 Usage

该机主要用于飞机盒全自动成型机，广泛用于服装、工艺品、日用品、电子、电器、五金标准件包装盒。

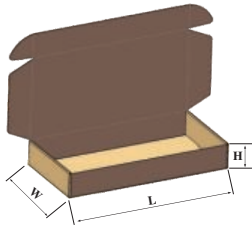
Fully automatic aircraft paper box forming machine This machine is mainly used for aircraft box fully automatic forming machines, and is widely used for packaging boxes of clothing, handicrafts, daily necessities, electronics, electrical appliances, and hardware standard parts.



包装盒的规格参数 Packaging Boxes Specifications

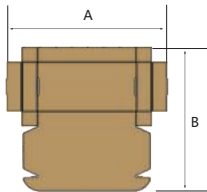
盒子尺寸 (L=长; W=宽; H=高)
Carton size (L=Length; W=Width; H=Hight)

L 最小尺寸	Min. size	180mm
L 最大尺寸	Max. size	350mm
W 最小尺寸	Min. size	120mm
W 最大尺寸	Max. size	210mm
H 最小尺寸	Min. size	30mm
H 最大尺寸	Max. size	120mm



纸板尺寸 (A=宽; B=长)
Package Size (A=Width; B=Length)

A 最小尺寸	Min. size	300mm
A 最大尺寸	Max. size	800mm
B 最小尺寸	Min. size	330mm
B 最大尺寸	Max. size	800mm





XD-Z10

全自动飞机盒成型机

Fully Automatic Aircraft Box Forming Machine



最新专利产品 Patented Product

随着印刷、包装产品的产业升级和劳动加工成本的上涨趋势；包装行业加工成本逐年递增的严峻形势，给各相关企业带来了产品利润超强压缩和越来越处境艰难的生存风险。本产品就是我司针对以上适时向市场推出一款全新的全自动多功能纸盒加工设备；填补了国内纸盒该行业的空白。该设备具有效率高、操作灵活、维护成本低，生产效率与传统的手工提高数十倍以上，此设备的优点就是自动送纸、点胶、折边、一次性完成。

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性能特点 Features

- 1、本机是一键启动，全自动多工位成型

2、本机采用真空泵下吸纸结构，使设备在运行中无需停机上料，大大提高了生产效率。

3、本机采用的PLC和伺服电机及光电跟踪系统，高效稳定产品报废率低，操作系统采用人机界面，简单易操作。

4、本机是多工位连续完成动作，大大提高了生产效率。

5、整机采用钢架结构，配件为铝，不锈钢、钢板结构。表面喷塑、硬化、电镀处理。

6、整机占地面积小，可移动摆放位置，稳定性佳，盒型美观。

7、整机运动模式，采用链条卡位式，使位置更精准。
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7. The overall motion mode adopts a chain clamping type, making the position more accurate.

技术参数 The Technical Parameter

纸板厚度	Thickness of cardboard	最小 (Min) 1.5mm , 最大 (Max) 3mm
电源电压	Power	220V / 50Hz
噪音水平	Noise	≤60dB
速度	Speed	1200-1800 Pieces/hours
纸板堆放的高度	Cardboard stacking height	500mm
电器	Electrical equipment	伺服电机1个 减速机1个
总功率	Total power	2kw
气源	Air source	280L/Minute
气压	Air pressure	0.6-0.7MPa
机器净重	Machine weight	约800kg
机器外观尺寸	Dimensions	3730×1300×2260mm

用途 Usage

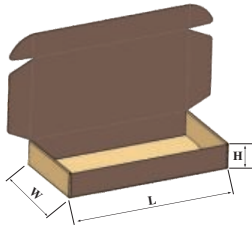
该机主要用于飞机盒全自动成型机，广泛用于服装、工艺品、日用品、电子、电器、五金标准件包装盒。

Fully automatic aircraft paper box forming machine This machine is mainly used for aircraft box fully automatic forming machines, and is widely used for packaging boxes of clothing, handicrafts, daily necessities, electronics, electrical appliances, and hardware standard parts.

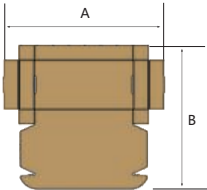


包装盒的规格参数 Packaging Boxes Specifications

盒子尺寸 (L=长; W=宽; H=高) Carton size (L=Length; W=Width; H=Hight)		
L 最小尺寸	Min. size	200mm
L 最大尺寸	Max. size	600mm
W 最小尺寸	Min. size	120mm
W 最大尺寸	Max. size	360mm
H 最小尺寸	Min. size	25mm
H 最大尺寸	Max. size	130mm

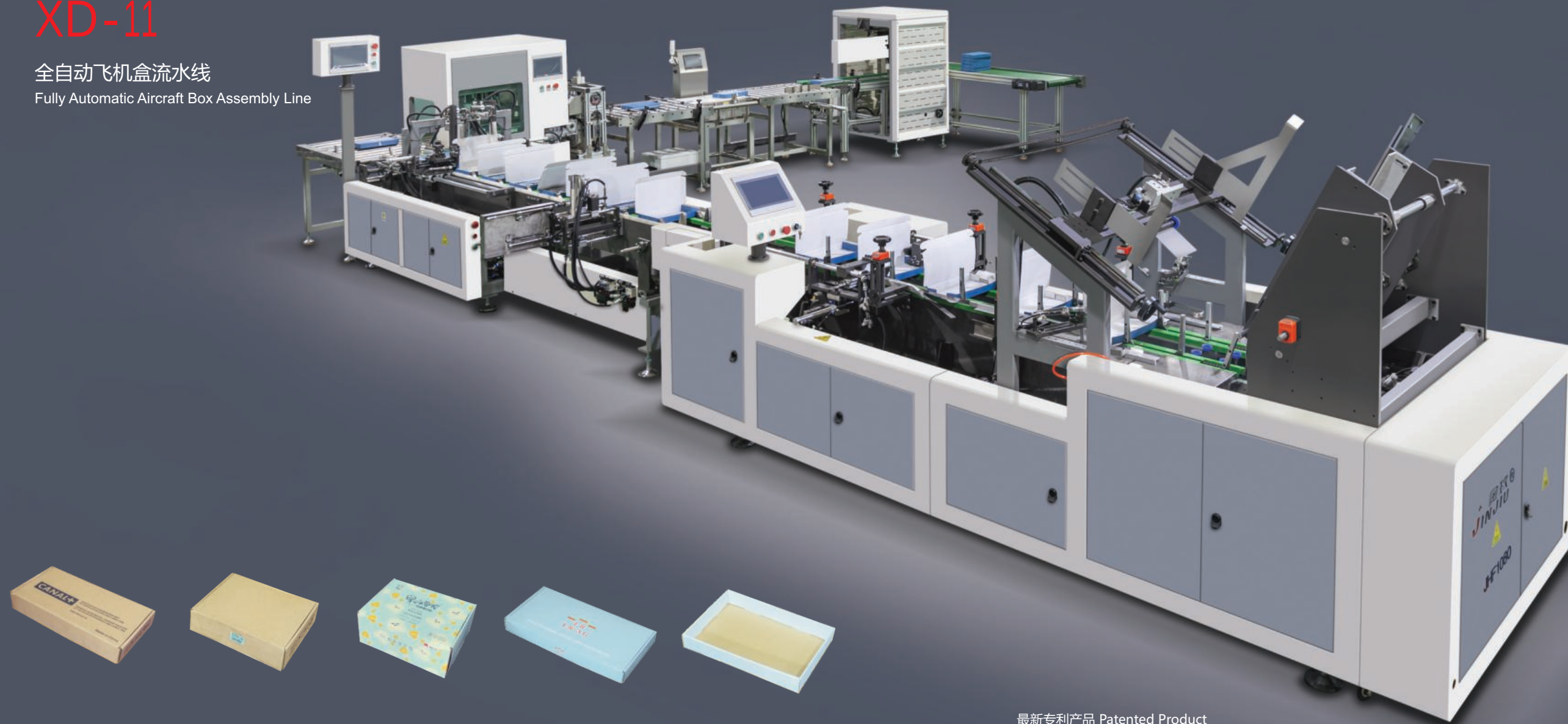


纸板尺寸 (A=宽; B=长) Package Size (A=Width; B=Length)		
A 最小尺寸	Min. size	230mm
A 最大尺寸	Max. size	960mm
B 最小尺寸	Min. size	600mm
B 最大尺寸	Max. size	1120mm



XD-11

全自动飞机盒流水线
Fully Automatic Aircraft Box Assembly Line



最新专利产品 Patented Product

用途 Usage

该机主要用于飞机盒全自动成型机，广泛用于服装、工艺品、日用品、电子、电器、五金标准件包装盒。

Fully automatic aircraft paper box forming machine This machine is mainly used for aircraft box fully automatic forming machines, and is widely used for packaging boxes of clothing, handicrafts, daily necessities, electronics, electrical appliances, and hardware standard parts.

性能特点 Features

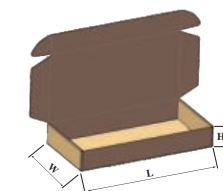
- 1、本机是一键启动，全自动多工位成型
- 2、本机采用真空泵下吸纸结构，使设备在运行中无需停机上料，大大提高了生产效率。
- 3、本机采用的PLC和伺服电机及光电跟踪系统，高效稳定产品报废率低，操作系统采用人机界面，简单易操作。
- 4、本机是多工位连续完成动作，大大提高了生产效率。
- 5、整机采用钢架结构，配件为铝，不锈钢、钢板结构。表面喷塑、硬化、电镀处理。
- 6、整机占地面积小，可移动摆放位置，稳定性佳，盒型美观。
- 7、整机运动模式，采用链条卡位式，使位置更精准。

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7. The overall motion mode adopts a chain clamping type, making the position more accurate.

包装盒的规格参数 Packaging Boxes Specifications

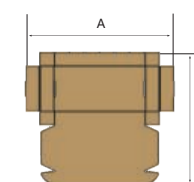
盒子尺寸 (L=长; W=宽; H=高)
Carton size (L=Length; W=Width; H=Height)

L 最小尺寸	Min. size	200mm
L 最大尺寸	Max. size	600mm
W 最小尺寸	Min. size	120mm
W 最大尺寸	Max. size	600mm
H 最小尺寸	Min. size	25mm
H 最大尺寸	Max. size	130mm



纸板尺寸 (A=宽; B=长)
Package Size (A=Width; B=Length)

A 最小尺寸	Min. size	230mm
A 最大尺寸	Max. size	960mm
B 最小尺寸	Min. size	600mm
B 最大尺寸	Max. size	1120mm



技术参数 The Technical Parameter

纸板厚度	Thickness of cardboard	最小(Min) 1.5mm, 最大(Max)3mm
电源电压	Power	220V / 50Hz
噪音水平	Noise	≤60dB
速度	Speed	1200-1800 Pieces/hours
纸板堆放的高度	Cardboard stacking height	500mm
电器	Electrical equipment	伺服电机1个 减速机1个
总功率	Total power	非标定制
气源	Air source	非标定制
气压	Air pressure	0.6-0.7MPa
机器净重	Machine weight	非标定制
机器外观尺寸	Dimensions	非标定制

XD-Z12

全自动飞机盒流水线
Fully Automatic Aircraft Box Assembly Line



最新专利产品 Patented Product

用途 Usage

该机主要用于飞机盒全自动成型机，广泛用于服装、工艺品、日用品、电子、电器、五金标准件包装盒。

Fully automatic aircraft paper box forming machine This machine is mainly used for aircraft box fully automatic forming machines, and is widely used for packaging boxes of clothing, handicrafts, daily necessities, electronics, electrical appliances, and hardware standard parts.

性能特点 Features

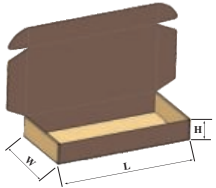
- 1、本机是一键启动，全自动多工位成型
- 2、本机采用真空泵下吸纸结构，使设备在运行中无需停机上料，大大提高了生产效率。
- 3、本机采用的PLC和伺服电机及光电跟踪系统，高效稳定产品报废率低，操作系统采用人机界面，简单易操作。
- 4、本机是多工位连续完成动作，大大提高了生产效率。
- 5、整机采用钢架结构，配件为铝，不锈钢、钢板结构。表面喷塑、硬化、电镀处理。
- 6、整机占地面积小，可移动摆放位置，稳定性佳，盒型美观。
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6. The entire machine occupies a small area, can be moved and placed in a position, has good stability, and the box shape is beautiful.
7. The overall motion mode adopts a chain clamping type, making the position more accurate.

包装盒的规格参数 Packaging Boxes Specifications

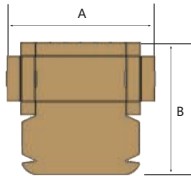
盒子尺寸 (L=长; W=宽; H=高)
Carton size (L=Length; W=Width; H=Height)

L 最小尺寸	Min. size	200mm
L 最大尺寸	Max. size	600mm
W 最小尺寸	Min. size	120mm
W 最大尺寸	Max. size	600mm
H 最小尺寸	Min. size	25mm
H 最大尺寸	Max. size	130mm



纸板尺寸 (A=宽; B=长)
Package Size (A=Width; B=Length)

A 最小尺寸	Min. size	230mm
A 最大尺寸	Max. size	960mm
B 最小尺寸	Min. size	600mm
B 最大尺寸	Max. size	1120mm



技术参数 The Technical Parameter

纸板厚度	Thickness of cardboard	最小(Min) 1.5mm, 最大(Max)3mm
电源电压	Power	220V / 50Hz
噪音水平	Noise	≤60dB
速度	Speed	1200-1800 Pieces/hours
纸板堆放的高度	Cardboard stacking height	500mm
电器	Electrical equipment	伺服电机1个 减速机1个
总功率	Total power	非标定制
气源	Air source	非标定制
气压	Air pressure	0.6-0.7MPa
机器净重	Machine weight	非标定制
机器外观尺寸	Dimensions	非标定制



全自动封箱机流水线
Fully Automatic Sealing Machine Assembly Line



最新专利产品 Patented Product

性能特点 Features

- 1、本机是一键启动，全自动多工位成型

2、本机采用真空泵下吸纸结构，使设备在运行中无需停机上料，大大提高了生产效率。

3、本机采用的PLC和伺服电机及光电跟踪系统，高效稳定产品报废率低，操作系统采用人机界面，简单易操作。

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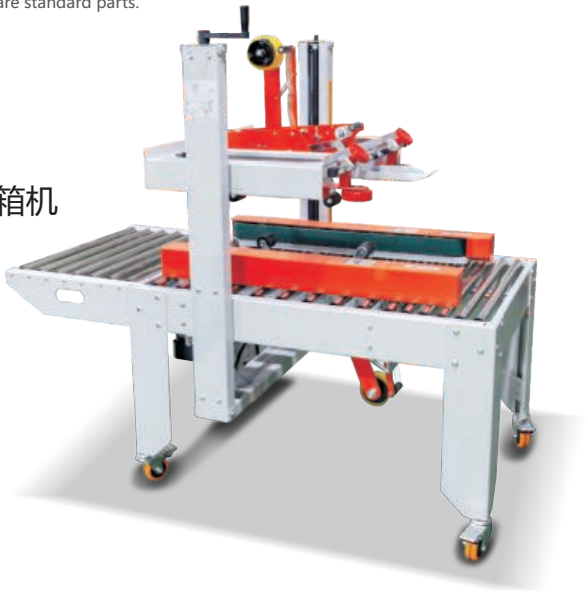
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用途 Usage

该机主要用于飞机盒全自动成型机，广泛用于服装、工艺品、日用品、电子、电器、五金标准件包装盒。
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● XD-FX5050封箱机

自动四角边机 Automatic Four Corner Edge Machine

配置预留:基础版/50-65mm
适用电源:220V/50Hz
电机功率:1000W
台面可调高度:630mm
适用胶带宽度:48-70mm
适用纸箱长度:280-700mm
适用纸箱宽度:180-500mm
适用纸箱高度:180-500mm
外形尺寸 (长x宽x高):2000x1250x1550mm
整机重量(不含木箱):550Kg
封箱能力(标准箱):350-500箱

XD-FX5050封箱机 Sealing Machine

配置预留:基础版/50-55mm
适用电源:220V/50Hz
电机功率:180W
台面可调高度:550-740mm
适用胶带宽度:30-50mm
适用纸箱长度:130mm-不限
适用纸箱宽度:140-500mm
适用纸箱高度:130-500mm
外形尺寸 (长x宽x高):1800x820x (1100-1500) mm
整机重量(不含木箱):约120Kg
封箱能力(标准箱):800-1000箱/小时

XDZG5050自动折盖封箱机 Automatic Folding And Sealing Machine

配置预留:基础版/50-55mm
适用电源:220V/50Hz
电机功率:200W
台面可调高度:550-740mm
适用胶带宽度:50-70mm
适用纸箱长度:200-500mm
适用纸箱宽度:130-500mm
适用纸箱高度:130-500mm
外形尺寸 (长x宽x高):1850x1250x (1100-1550) mm
整机重量(不含木箱):约250Kg
封箱能力(标准箱):600-800箱/小时

XD-KX450自动开箱机 Automatic Unboxing Machine

配置预留:基础版/50-70mm
适用电源:220V/50Hz
电机功率:180W
台面可调高度:630mm
适用胶带宽度:48-70mm
适用纸箱长度:200-450mm
适用纸箱宽度:150-400mm
适用纸箱高度:120-350mm
外形尺寸 (长x宽x高):2100x2050x1450mm
整机重量(不含木箱):550Kg
封箱能力(标准箱):400-600箱/小时

XD-Z13

高速全自动连体盖纸盒成型机(鞋盒机)

Automatic Integrated Cover Paper Box Making Machine (Shoe box)



最新专利产品 Patented Product

性能特点 Features

1. 采用热溶胶喷雾系统;

2. 纸板自动进料 连贯作业进纸、包边、折耳及折入成型动作一次性完成

3. 采用运动控制器、光电跟踪系统、气源检测运行系统、触摸屏人机界面，实施连体盖纸盒成型全过程自动化;

4. 红外安全保护系统，确保人员操作安全;

5. 自动故障诊断功能;

6. 自动快速调模功能;

7. 换模采用数控形式，速度快，具备记忆功能;

8. 机架采用方形设计，钢板连接，整体加工，分组式结构;

9. 自动盖盒功能;

10. 循环换料功能。
1. The use of Thermal sol spraying system;

2. Cardboard automatic feed, feed coherent operation, edging, folding side and folded into the molding action once completed;

3. Adopt moving controller, photoelectric tracking system, gas supply inspect system, touch screen interface, achieve full aotumatic cover injoined box forming process;

4. Infrared security system to ensure safe operation personnel;

5. Automatic fault diagnosis function;

6. Automatic quick die adjustment device;

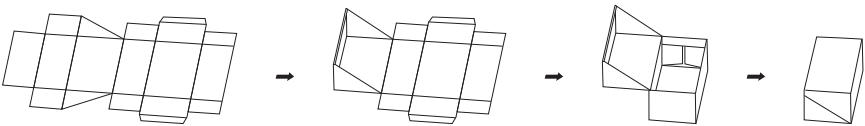
7. The replacement module adopts CNC system which speed is fast and with memory function.

8. Rack cage design, the overall processing, packet type combination;

9. Automatic cover box function;

10. Circulation switch function.

纸盒成型示意图 Schematic Layout of Carton Forming



技术参数 The Technical Parameter

纸板厚度	Thickness of cardboard	最小(Min)1.5mm, 最大(Max)3mm
电源电压	Power	380V / 50Hz
噪音水平	Noise	≤80dB
速度	Speed	2400-3300 Pieces/hours
纸板堆放的高度	Cardboard stacking height	800mm
纸板堆放台承重	Stacked weight	150kg
总功率	Total power	12kw
热溶胶桶容量	Thermosol bucket capacity	8L /10L
气源	Air source	380L/minute
气压	Air pressure	0.6-0.7MPa
机器净重	Machine weight	2500kg
机器外观尺寸	Dimensions	4150×2550×2800mm

用途 Usage

该机器主要用于连体盖包装纸盒的生产加工，广泛应用于服装、鞋类包装盒；工艺品、日用品包装盒；电子、电器包装盒；以及五金、标准件等需要包装的产品纸盒类的加工制作。

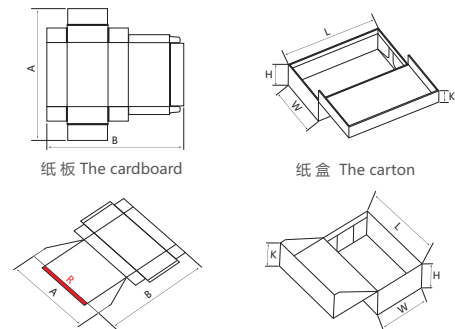
The machine is mainly used for packaging Integrated cover carton production, processing, packaging boxes are widely used in clothing and footwear; crafts, daily necessities packaging; electronics, electrical boxes; and hardware, standard parts, such as the need for packaging products manufacture paper boxes.



包装盒的规格参数 Packaging Boxes Specifications

盒子尺寸 (L=长; W=宽; H=高) Carton size (L=Length; W=Width; H=Height)			
L 最小尺寸	Min. size	165mm	
L 最大尺寸	Max. size	380mm	
W 最小尺寸	Min. size	100mm	
W 最大尺寸	Max. size	280mm	
H 最小尺寸	Min. size	70mm	
H 最大尺寸	Max. size	125mm	
K 最小尺寸	Min. size	30mm	
K 最大尺寸	Max. size	125mm	

包装尺寸 (A=长; B=宽) Package Size (A=Width; B=Length)			
A 最小尺寸	Min. size	345mm	
A 最大尺寸	Max. size	710mm	
B 最小尺寸	Min. size	470mm	
B 最大尺寸	Max. size	945mm	
内包边尺寸 (R) Inside edge size (R)			
最小尺寸	Min. size	20mm	
最大尺寸	Max. size	40mm	



XD-Z14

高速全自动连体盖纸盒成型机 (鞋盒机)

Automatic Integrated Cover Paper Box
Making Machine (Shoe box)



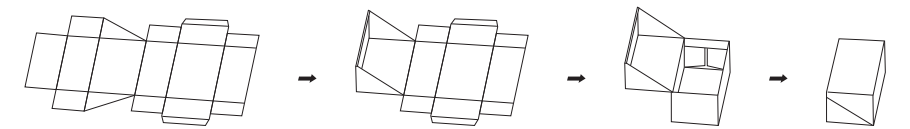
最新专利产品 Patented Product



性能特点 Features

- 1、采用热熔胶自动喷胶系统，使设备在运行中干净、高效。
- 2、本机是一键启动，全自动喷胶、伺服送纸、成型取盒、盖盒、理盒一次性完成。大大提高了工作效率，降低了用人成本。
- 3、本机采用的是运动控制器，加伺服联合作业。采用光电跟踪检测，气源检测系统，大大降低了产品的报废率，使设备更稳定，操作系统采用的是人机界面，记忆保存功能，实施连体盖和天地盖多功能自动化。
- 4、红外安全保护系统，确保人员操作安全。
- 5、整机采用钢架结构，配件为铝，不锈钢、钢板结构。表面喷漆、硬化、电镀处理。
- 6、整机占地面积小，稳定性佳，盒型美观。
- 7、调模采用电机自动调模和数显表配合完成，调模简单，快捷。
- 8、本机采用不停机循环上料结构，大大的提高了生产效率。
1. Hot-melt adhesive automatic spraying system is adopted to make the equipment clean and efficient in operation.
2. This machine is started with one click, and is fully automatic with glue spraying, servo paper feeding, forming and box picking, box covering, and box sorting completed in one go. Greatly improved work efficiency and reduced labor costs.
3. This machine adopts a motion controller with servo joint operation. The use of photoelectric tracking detection and gas source detection system greatly reduces the scrap rate of products, making the equipment more stable. The operating system adopts a human-machine interface, memory storage function, and implements multi-functional automation for connecting body covers and heaven and earth covers.
4. The infrared security protection system ensures the safety of personnel operation.
5. The entire machine adopts a steel frame structure, with accessories made of aluminum, stainless steel, and steel plate structures. Surface spraying, hardening, and nickel plating treatment.
6. The entire machine occupies a small area, has good stability, and the box shape is beautiful.
7. The mold adjustment is completed through the combination of automatic motor adjustment and digital display meter, making the mold adjustment simple and fast.
8. This machine adopts a non-stop cycle feeding structure, greatly improving production efficiency.

纸盒成型示意图 Schematic Layout of Carton Forming



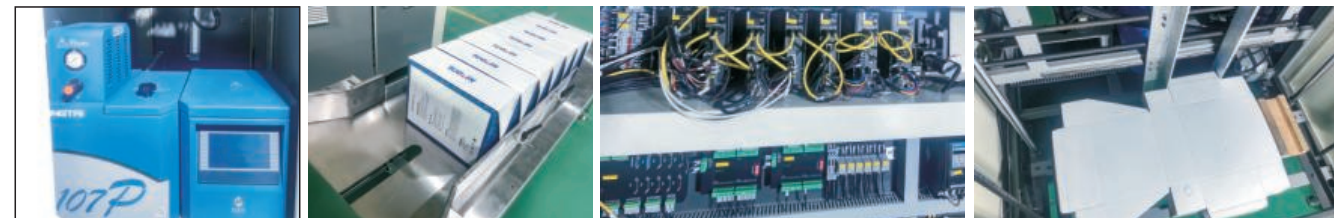
技术参数 The Technical Parameter

纸板厚度	Thickness of cardboard	最小(Min)1.5mm, 最大(Max)3mm
电源电压	Power	380V / 50Hz
噪音水平	Noise	≤80dB
速度	Speed	2700-3300 Pieces/hours
纸板堆放的高度	Cardboard stacking height	800mm
电器	electrical equipment	伺服电机7个 减速机9个
总功率	Total power	12kw
热溶胶桶容量	Thermosol bucket capacity	8L /10L
气源	Air source	380L/minute
气压	Air pressure	0.6-0.7MPa
机器净重	Machine weight	1500kg
机器外观尺寸	Dimensions	3350×3150×2650mm

用途 Usage

该机主要用于连体盖、天地盖、纸盒成型机。广泛用于服装、鞋类包装盒；工艺品、日用品包装盒；电子、电器包装盒；以及五金、标准件等需要包装的产品纸盒类的加工制作。

This machine is mainly used for connecting body covers, heaven and earth covers, and paper box forming machines. Widely used in packaging boxes for clothing and footwear; Packaging boxes for handicrafts and daily necessities; Electronic and electrical packaging boxes; And the processing and production of cardboard boxes for products that require packaging, such as hardware and standard parts.



包装盒的规格参数 Packaging Boxes Specifications

盒子尺寸 (L=长; W=宽; H=高)
Carton size (L=Length; W=Width; H=Height)

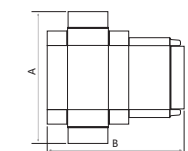
L 最小尺寸	Min. size	165mm
L 最大尺寸	Max. size	380mm
W 最小尺寸	Min. size	100mm
W 最大尺寸	Max. size	280mm
H 最小尺寸	Min. size	70mm
H 最大尺寸	Max. size	125mm
K 最小尺寸	Min. size	30mm
K 最大尺寸	Max. size	125mm

包装尺寸 (A=长; B=宽)
Package Size (A=Width; B=Length)

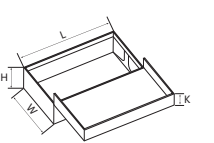
A 最小尺寸	Min. size	345mm
A 最大尺寸	Max. size	710mm
B 最小尺寸	Min. size	470mm
B 最大尺寸	Max. size	945mm

内包边尺寸 (R)
Inside edge size (R)

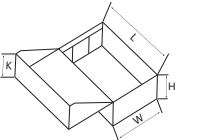
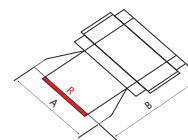
最小尺寸	Min. size	20mm
最大尺寸	Max. size	40mm



纸板 The cardboard



纸盒 The carton



水果盒 FRUIT BOX



水果盒 FRUIT BOX



水果盒 FRUIT BOX



PLAFORM 纸箱 (其他) PLAFORM Carton (Other)

